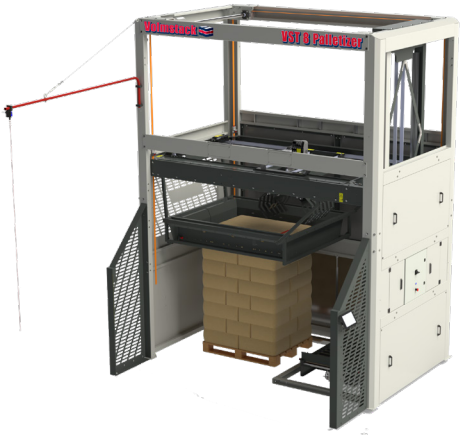
PALLETIZING QUICK REFERENCE GUIDE

SPECIFICATIONS	VST 8	VST 10	VST 15	VST 20	VST 25
Classification	Palletizer	Palletizer	Palletizer	Palletizer	Palletizer
Packaging Type	Bags	Bags	Bags (Box/Cartons)	Bags (Box/Cartons)	Bags (Box/Cartons)
Stacking Rate (maximum)	12 bags per min	12 bags per min	15 bags per min (8 boxes per min)	15 bags per min (8 boxes per min)	22 bags per min (11 boxes per min)
Stacking Rate - 10 lb Bags (VST8/10: 20 lbs)	12 bags per min	12 bags per min	15 bags per min	15 bags per min	22 bags per min
Maximum Stacking Height	8ft 2in*	8ft 2in*	8ft 2in	8ft 2in	8ft 2in
Package Size	Various	Various	Various	Various	Various
Minimum Package Weight	20 lbs**	20 lbs**	10 lbs	10 lbs	10 lbs
Maximum Package Weight	110 lbs**	110 lbs**	50 lbs	50 lbs	50 lbs
Standard Pallet Size	48" x 40"	48" x 40"	48" x 40"	48" x 40"	48" x 40"
Maximum Pallet Size	Up to 48" x 63"	Up to 48" x 63"	Up to 48" x 63"	Up to 48" x 63"	Up to 48" x 63"
Pallet Handling	Manual	Automated	Manual	Automated	Manual
Stacking Chamber	Adjustable Collar	Adjustable Collar	4-Sided	4-Sided	4-Sided
Power	480V 3PH 60hz	480V 3PH 60hz	480V 3PH 60hz	480V 3PH 60hz	480V 3PH 60hz
Controls	Touchscreen	Touchscreen	Touchscreen	Touchscreen	Touchscreen
Additional Options	Yes	Yes	Yes	Yes	Yes

SPECIFICATIONS	VST 30	VST 40	VST 40B
Classification	Palletizer	Palletizer	Palletizer
Packaging Type	Bags (Box/Cartons)	Bags (Box/Cartons)	Bags (Consumer Bags)
Stacking Rate (maximum)	22 bags per min (11 boxes per min)	32 bags per min (11 boxes per min)	30 bags per min (57 consumer bag per min)
Stacking Rate - 10 lb Bags	22 bags per min	32 bags per min	30 bags per min
Maximum Stacking Height	8ft 2in	8ft 2in	8ft 2in
Package Size	Various	Various	Various
Minimum Package Weight	10 lbs	10 lbs	3 lbs
Maximum Package Weight	50 lbs	50 lbs	50 lbs
Standard Pallet Size	48" x 40"	48" x 40"	48" x 40"
Maximum Pallet Size	Up to 48" x 63"	Up to 48" x 63"	Up to 48" x 63"
Pallet Handling	Automated	Automated	Automated
Stacking Chamber	4-Sided	4-Sided	4-Sided
Power	480V 3PH 60hz	480V 3PH 60hz	480V 3PH 60hz
Controls	Touchscreen	Touchscreen	Touchscreen
Additional Options	Yes	Yes	Yes

VST 8 PALLETIZER



VST 15 PALLETIZER

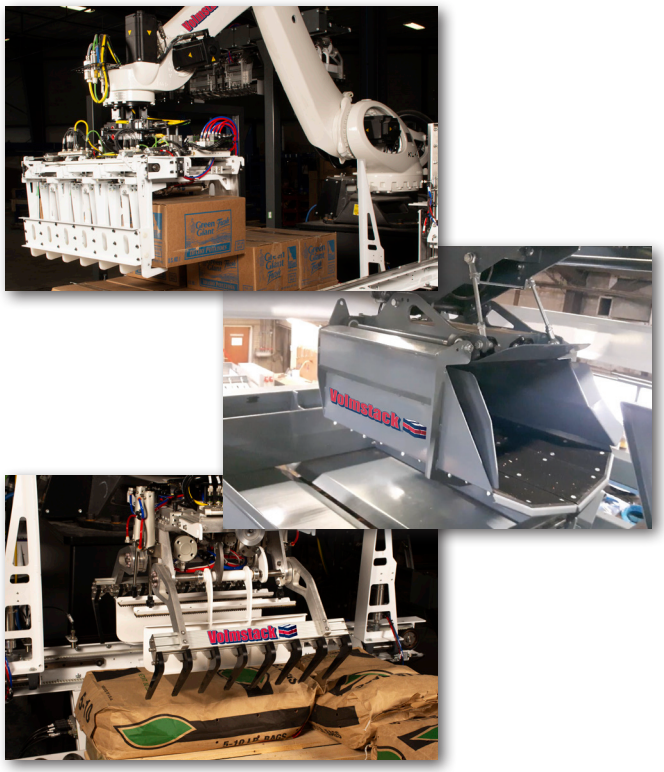
VST 40 PALLETIZER

* Depends on bag size and stacking pattern.
**Packaging weight and size based on onion/ potato bags, depending on selected options

Volmstack®

Volm provides both fully and semi-automated palletizing solutions for the stacking of bags, boxes & cartons, open stackable trays, RPCs and our patent-pending bin filling solution under the Volmstack® name.

The Volmstack line of solutions includes conventional (gantry) style options as well as robotic cell systems using various end-of-arm tools tailored by application. Our team of engineering, sales, marketing and robotics experts can help you and your company step into the future of packing automation with the newest and most cost-effective ways.



Volmpack®

Volm is a leading manufacturer and distributor of high-quality packaging equipment solutions. We integrate various disciplines to create comprehensive handling systems, customizing our equipment to meet specific requirements. Our Volmpack automated equipment offers top-notch speed and accuracy, along with user-friendly programming and features.

Additionally, our professional services team (VEST) designs and engineers tailored equipment solutions for both new facilities and existing ones that aim to enhance productivity and efficiency.

Our equipment portfolio includes:

- Wash Lines
- Weighers
- Case Packers
- Sizers and Sorters
- Baggers
- Balers

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